



- 文章分为中文和英文两个版本，英文说明在最后
- The article is divided into two versions: Chinese and English. The English description is at the end

=====here is Chinese versions (english ) =====

#### 问题列表:

问题 1: 双机同时运行时，都有焊接指令时，如何让其中一台焊机不焊接?

问题 2: 焊机和组如何设置同步?

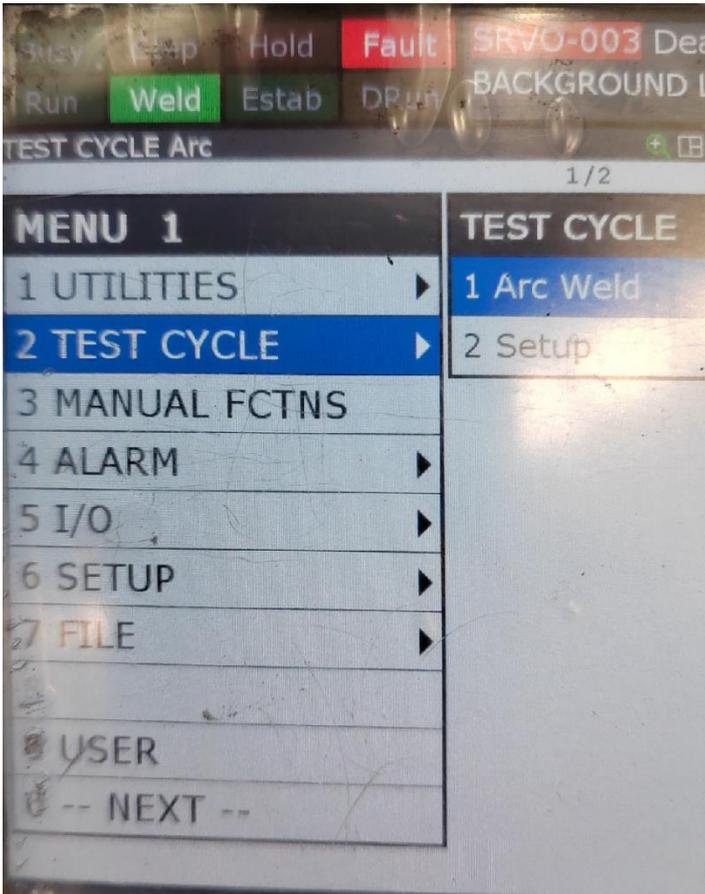
问题 3: 多程序运行时，如何查看运行中的多个程序

#### 具体说明:

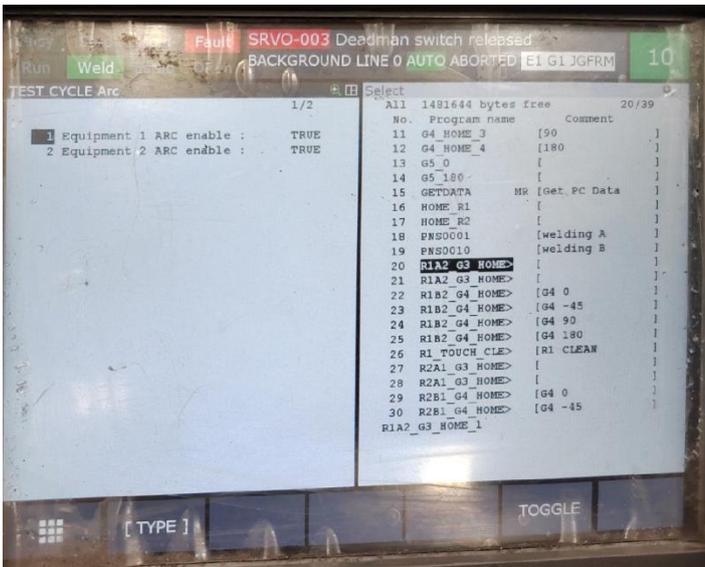
问题 1: 双机同时运行时，都有焊接指令时，如何让其中一台焊机不焊接?

设置如下:

进入 ARC WELD

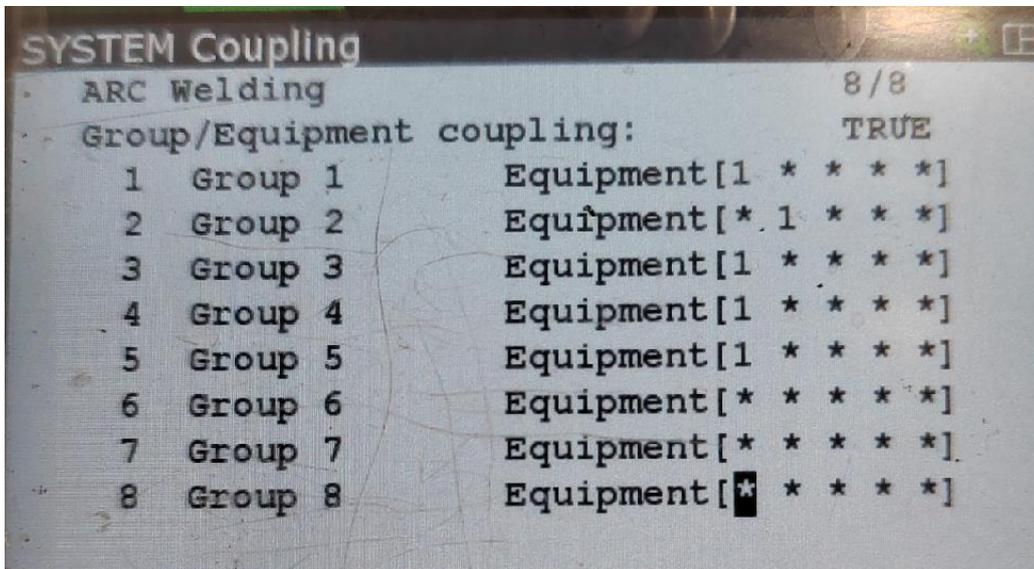


选择不焊接的设备，按 TOGGLE 转换即可



问题 2: 焊机和组如何设置同步?

进入 MENU-SYSTEM-Coupling,  
设置如下:



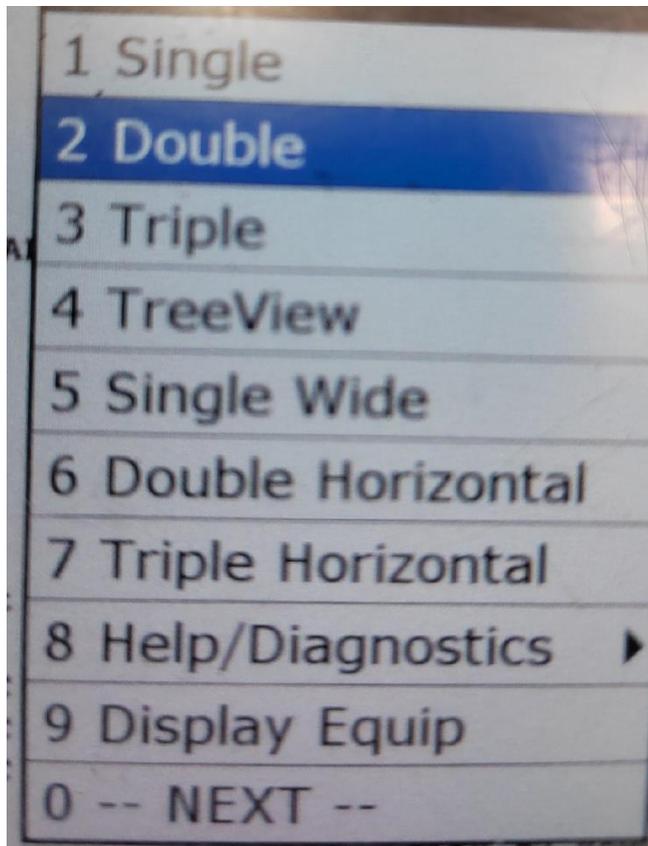
当切换组时，将自动关联焊机 E1 或 E2

### 问题 3: 多程序运行时，如何查看运行中的多个程序

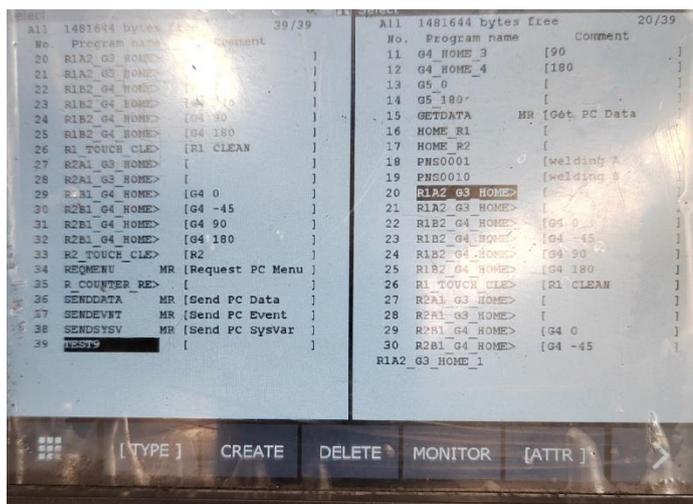
1、开启多窗口：按 (SHIFT+DISP) (看我性感的两个手指所示)



2. 选择 DOUBLE



3. 按 SELECT, 按 NEXT, 选择 MONITOR, 就可以看到运行中的程序。



4. 选择要查看的程序，运行即可

=====next is english versions =====

**Problem list:**

Question 1: when two machines are running at the same time and there are welding instructions, how to make one of the welding machines not weld?

Question 2: how to set synchronization between welding machine and group?

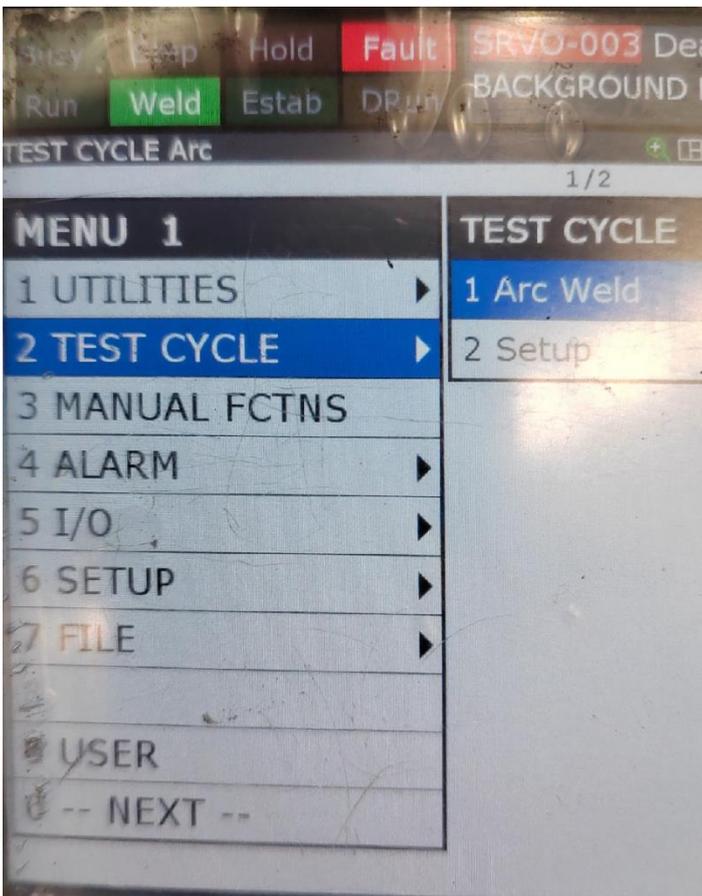
Question 3: how to view multiple programs running when multiple programs are running

**Specific description:**

Question 1: when two machines are running at the same time and there are welding instructions, how to make one of the welding machines not weld?

The settings are as follows:

Enter arc weld

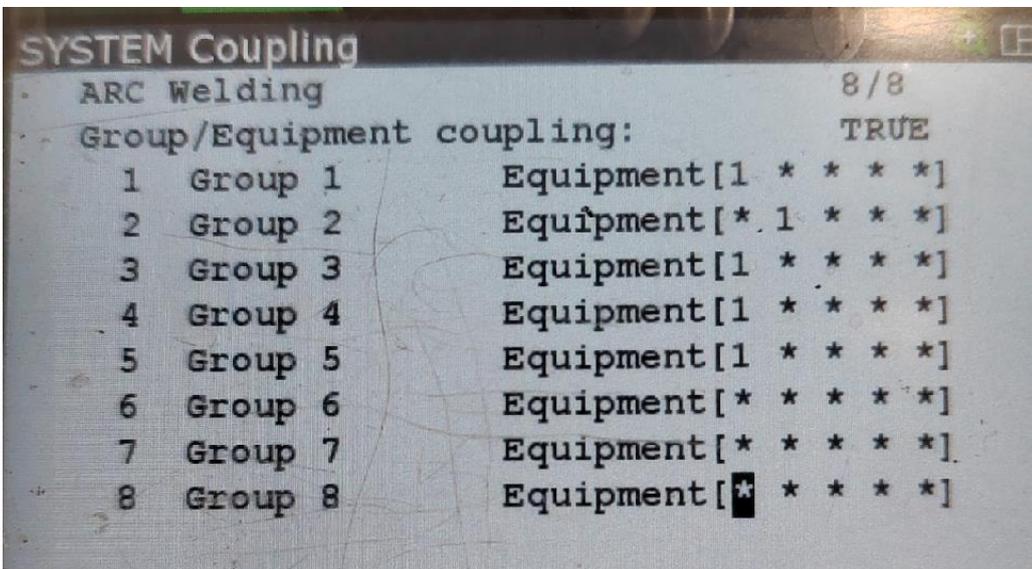


Select non welding equipment and press toggle to convert



Question 2: how to set synchronization between welding machine and group?

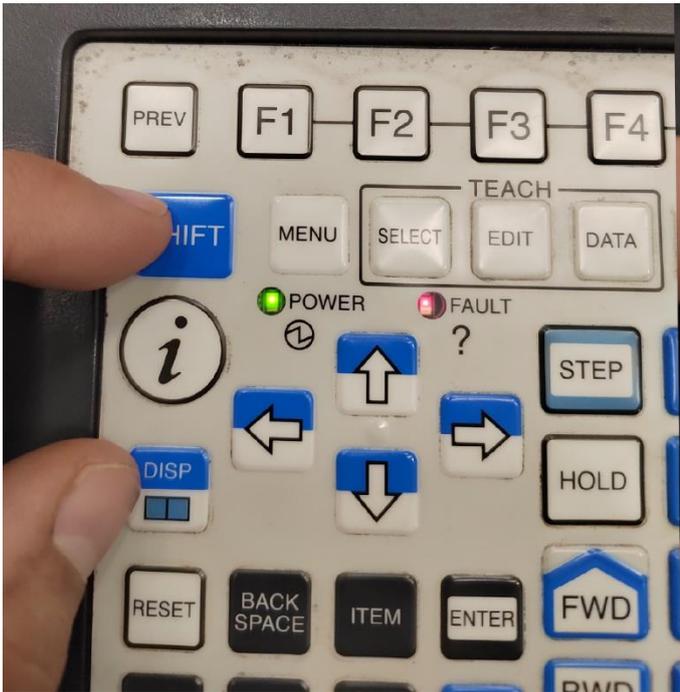
Enter menu system coupling,  
The settings are as follows:



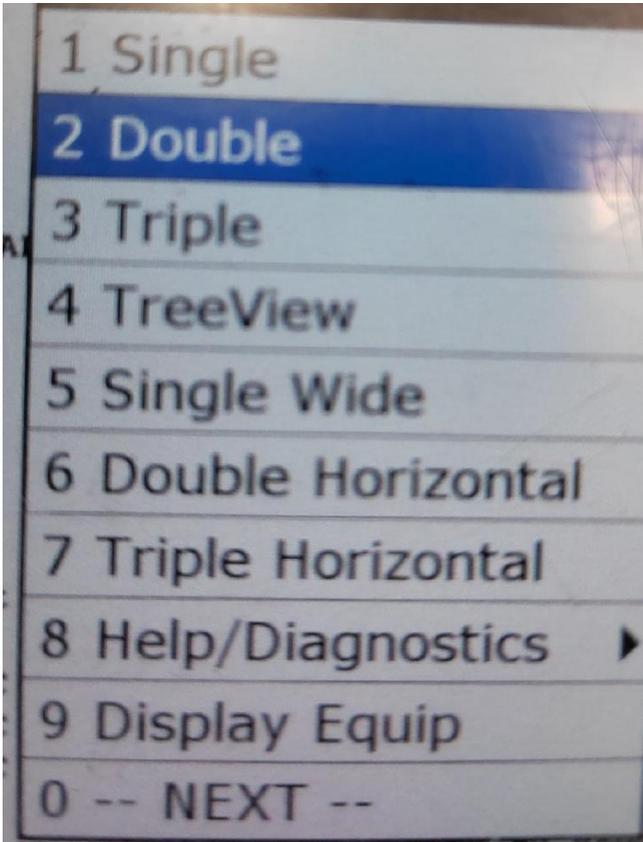
When the group is switched, the welding machine E1 or E2 will be automatically associated

Question 3: how to view multiple programs running when multiple programs are running

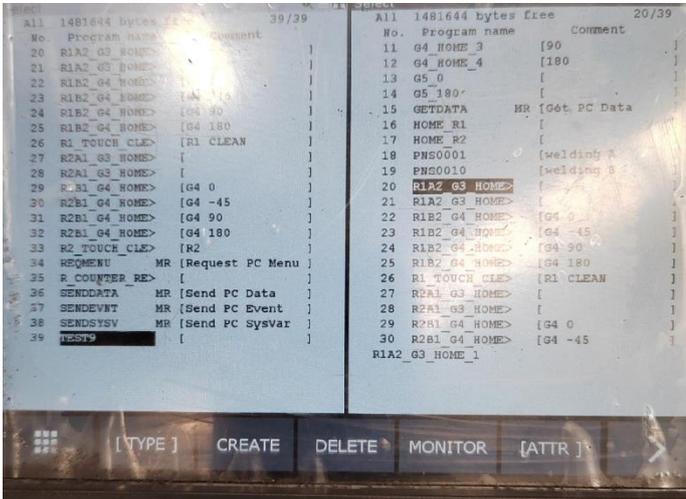
2. Open multiple windows: Press (Shift + disp) (see my sexy fingers)



4. Select double



5. Press Select, press next, and select monitor to see the running program.



5. Select the program to view and run it

本内容内容为原创，谢谢！ This content is original, thank you!